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AMP 1281 65

APPLICATOR PARTS LIST

TYPE MINIATURE QUICK CHANGE APPLICATOR END FEED

AMP INCORPORATED HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	693076-1	43	WASHER-LAMINATED	1	690125-1
2	SPACER - INSULATION			44	RAM	1	693082-1
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1
4	PIN - SEPARATING	1	693077-8	46	BLOCK-INS. ADJ.		
5	SHEAR BLADE SPACER	1	6-240641-6	47	SCREW-SHOULDER		
6	HOLD DOWN			48	CAM	1	690602-2
7	SHEAR BLADE	1	240651-8	49	CRIMPER BOLT	1	7-21002-9
8	ANVIL	1	693078-4	50			
9	FRONT SHEAR PLATE	1	693080-1	51			
10	SHEAR PLATE SPACER	2	1-240645-1	52	LEVER-TERMINAL	1	240634-1
11	REAR SHEAR PLATE	1	240833-2	53	FEED FINGER	1	240635-1
12	HOLDER-ANVIL	1	693079-1	54	FEED FINGER SPRING	1	691499-1
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1
14	HOLD DOWN SPACER			56			
15				57			
16	SPRING FEED RETURN	1	3-22287-0	58	HOUSING	1	240619-1
17	AN-HOR - SPRING	1	238008-1	59	CAP	1	240621-1
18	FRONT - STRIP GUIDE	1	454204-3	60	WEAR PLATE	1	240845-1
19	REAR - STRIP GUIDE	1	454204-3	61	ROD-FEED	1	240631-1
20	DR G - STOCK	1	240637-1	62	ROLLER-CAM	1	240658-1
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1
23	LATE - STRIP HOLD	1	240825-4	65	BLOCK-PIVOT	1	240629-1
24	STRIP GUIDE PLATE	1	240648-1	66	LEVER-INTERMEDIATE	1	240630-1
25	B SE BLOCK	1	240647-1	67	BUSHING	1	240633-1
26	B SE PLATE	1	693081-1	68	SHAFT-PIVOT	1	240626-1
27	TRIPPER	1	690455-3	69	PLATE ADJ.	1	240628-1
28	RETAINING PLATE			70	HEX NUT	1	22574-8
29	SHOULDER SCREW			71	SPACER	1	690517-1
30	AN-HOR SPACER	1	690453-1	72	SPRING ASSIST	1	690603-1
31	SPACER - BASE BLOCK	1	690408-1	73			
32	STRIPPER SPACER	1	3-690451-8	74			
33				75			
34				76			
35	POST-RAM	1	690212-1	77			
36	SPRING WASHER	1	22480-5	78	PLATE ADAPTER	1	458653-1
37	DISC-WIRE	1	1-455829-0	79	GUARD WINDOW	1	REF 455745-1
38	DISC-INSULATION						
39	SPRING-COMPRESSION	1	690170-1				
40	BALL STEEL	1	23241-6				
41	DISC SPACER	1	690223-1				
42	WASHER RAM	1	690124-1				

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			62376
CROWN CRIMP			
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.080	14	
B	.075	16	
C	.070	18	
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
0.1 D.	.385	0	
1/16 D.	.219	0	.500
INSULATION RANGE	WIRE RANGE		
---	18-14		
EXPLODED VIEW	SET UP GAGE		
A-6032-4	---		
REMARKS: AMP-0-ELECTRIC PRE FEED			
▲ MOUNT ANVIL WITH FLAT TOWARD FRT. SHEAR PLATE (ITEM 9)			
▲ BASE PLATE (ITEM 78) TO BE SHIPPED WITH APPLICATOR.			
SPECIAL FOR WESTINGHOUSE ELEC.			
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.			DIST.
MACH. PARTS LIST 565435-5			46
APPL. SERIAL NO.	DATE SHIPPED		DESIGNED
			1KM 6/78
CUSTOMER NAME AND ADDRESS			CHK'D.
IS SHEET NO 408-8039			BAW 6/78
			APP'D.
			1KM 6/78
APPLICATOR NUMBER	REV.	SHEET	
	01	466410-2	
		1 OF 1	

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO FOR HARDWARE SEE 687016-1

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